

2411

All-Purpose Aluminum Oil Base Enamel



Product Data Sheet

PRODUCT DESCRIPTION:

Tallman's Ag Specialty All Purpose Aluminum Enamel is a rust resistant enamel, custom-designed for use for applications where a durable economically priced aluminum coating is needed. It is formulated to provide outstanding durability, high hiding, excellent flow and excellent fade resistance.

TYPICAL USES:

This formulation makes it an ideal topcoat for farm equipment, machinery, tools, buildings, and industrial applications where a tough, durable finish is required.

BASES & COLORS:

2411 Aluminum (Leafing)

PHYSICAL PROPERTIES:

PRODUCT NUMBER:	2411
GENERAL TYPE:	Oil Based Enamel
COLOR:	Aluminum (Leafing)
SOLIDS BY WEIGHT:	44.5 %
SOLIDS BY VOLUME:	35.9 %
THEORETICAL COVERAGE @ 1 MIL DFT:	576 SF. /Gal
RECOMMENDED DFT:	1 - 1.5 mils DFT
VISCOSITY @ 78°F:	15-20 sec. #4 cup
WEIGHT PER GALLON:	7.6 – 7.7 lbs.
FLASH POINT:	102°F

SURFACE PREPARATION:

For best results, all surfaces must be clean, dry and free from wax, oil, grease, dirt, mildew, loose rust and any other contaminants. New surfaces must be properly cleaned and primed with the appropriate primer. Previously painted surfaces must be removed or prepared to accept a new paint film. Glossy paint must be sanded or treated with a de-glossing solution so the new paint will adhere. Loose rust or paint, mill scale and contaminants must be removed by scraping, sanding, grinding or sandblasting. Feather sand rough edges, surface imperfections and prime uncoated surfaces with a recommended primer. Application of Tallman's Ag Specialty Industrial Enamel finish coat or primer is not recommended on coil coated or galvanized metal, masonry, aluminum or asbestos surfaces.

APPLICATION:

Apply by natural bristle brush, roller or spray For shop applied "rolling stock" (tractors, trailers, etc.). Apply as is from container, no thinning required. For spray application. A .013 to .015 tip size is recommended for airless spray application. Before and during use, stir the paint thoroughly from the bottom of the container with a drill mixer or stir stick using an upward motion while scraping the bottom to avoid pigment settling. Not recommended for architectural use.

ENVIRONMENTAL VARIABLES:

Apply only when surface and air temperatures are between 50° and 90°F. Avoid painting on hot days, in direct sunlight or late in the day when dew is likely to form. Cool, wet, humid or over-applied coatings can greatly increase through cure and interfere with proper film formation.

Dry-Times:

When product is applied at 1 to 1 1/2 mils DFT and under ideal drying conditions, will be to touch in 4 to 8 hours and recoat in 8 to 12 hours.

CLEAN-UP:

Clean up all tools and equipment with Mineral Spirits before paint is allowed to dry.

2411
All-Purpose Aluminum
Oil Base Enamel



Product Data Sheet

CAUTIONS:

For additional Product Information or Safety Data Sheets, please call 800-677-2468, 8:00-5:00 CST Mon.-Fri.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Tallman's Ag Specialty Paint does not control the application of its products, or the condition of the surfaces to which they are applied, Tallman's Ag Specialty Paint's liability will under no circumstances exceed replacement of the product.